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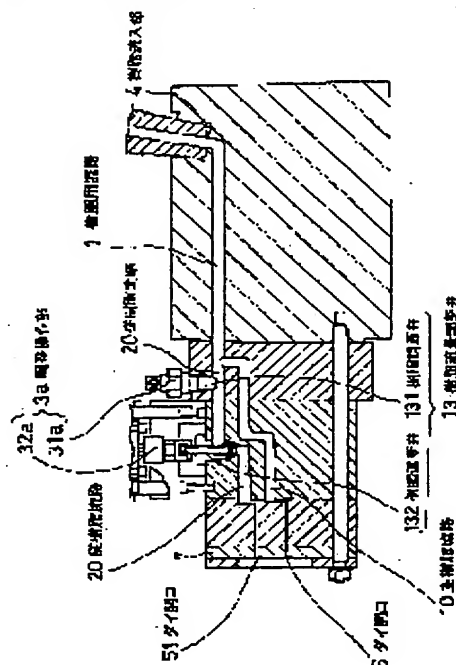
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(54) METHOD AND APPARATUS FOR MANUFACTURING SPECIAL-FORM MOLDING

(57)Abstract:

PROBLEM TO BE SOLVED: To provide a method for manufacturing a special-form molding capable of being difficult to time delay a development of a change in a shape or the like of a sectional surface in the case of molding the special-form molding changing in the shape and area of the sectional surface in a longitudinal direction and arbitrarily managing and regulating a position changing in the shape or the like of the sectional surface and an extrusion molding machine.

SOLUTION: The method for manufacturing the special-form molding comprises a step of integrally extrusion molding an overall shape of the sectional surface of the molding by forming a channel 1 for a resin of a main resin channel 10 and a slave resin channel 20, arranging at least one resin flow regulating valve 3 at least at one of the channel 10 and the channel 20, regulating the valve 3 in its opening direction, regulating a rotational speed of a screw in an accelerating direction and increasing a discharge amount of a molten resin, and a step of integrally extrusion molding a molding part having an unmolded part at a part of the sectional surface of the molding by regulating the valve 3 in its closing direction, regulating the rotational speed of the screw in its decelerating direction, and reducing the discharge amount of the molten resin, thereby controlling the manufacture of the molding.



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